

UPPER & INTERMEDIATE SHROUD CHAINPLATE LUG MIXED MAST
(MAKE 4 - SCALE FULL SIZE)

LOWER & UPPER SHROUD CHAINPLATE LUG (2 EACH REQUIRED)
SCALE FULL SIZE

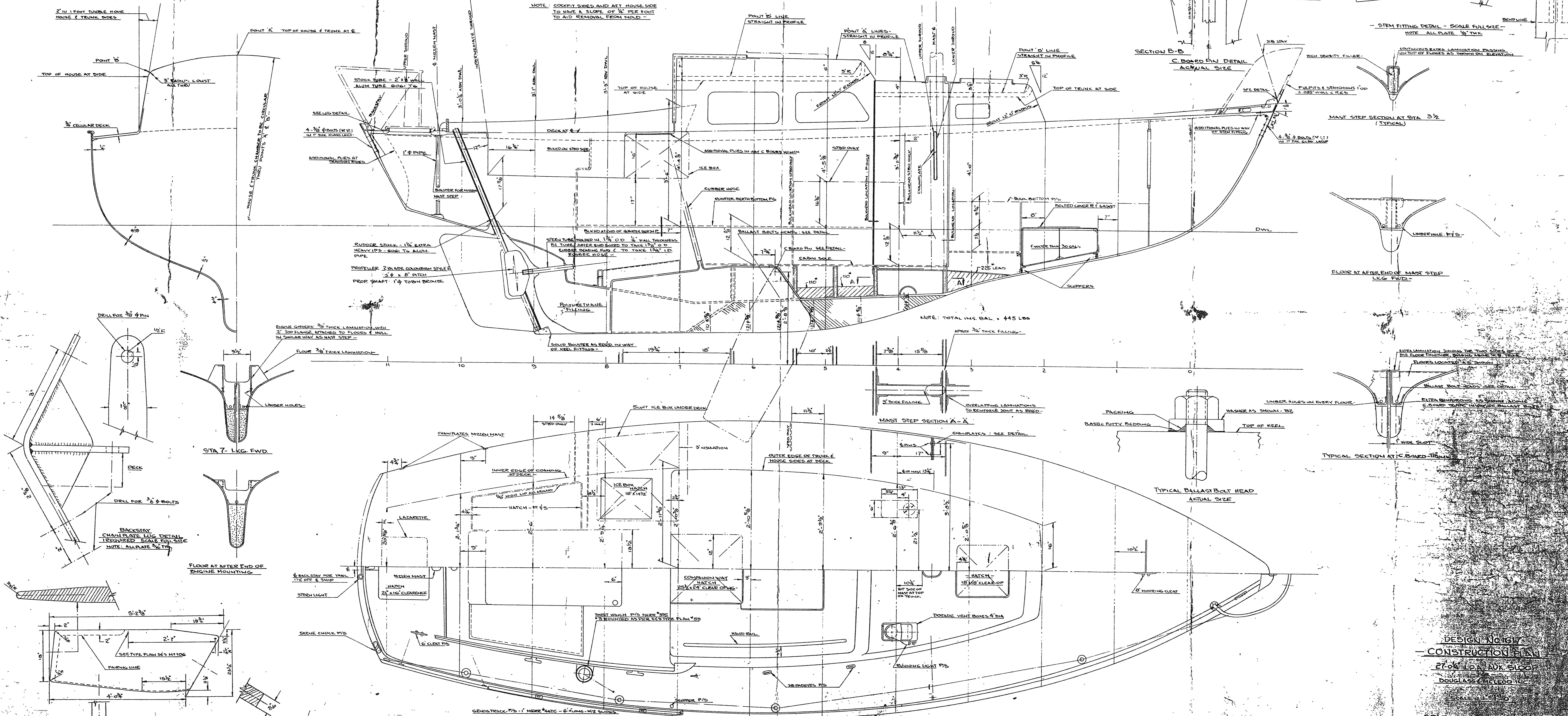
SECTION B-B
C-BORED PIN DETAIL
ACTUAL SIZE

STEM FITTING DETAIL - SCALE FULL SIZE
NOTE: ALL PLATE 1/8" THK.

MAST STEP SECTION AT STA 3 1/2
(TYPICAL)

FLOOR AT AFTER END OF MAST STEP
LXG FWD -

TYPICAL SECTION AT C-BORED JOINT



NOTE: COCKPIT SIDES AND AFT HOUSE SIDE TO HAVE A SLOPE OF 1/4\"/>

NOTE: TOTAL LHS. BAL. = 445 LBS.

DESIGN NO. 617
CONSTRUCTION PLAN
27'-0\"/>

SPARKMAN & STEPHENS INC.
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CENTER BOARD DETAIL SCALE 1\"/>